Claims

A floor panel for elevated floors comprising:

5

- (a) a base adapted to be supported and providing a load bearing surface;
- an inner panel adhesively secured to said base; (b)
- (c) an outer panel adhesively secured to said inner panel, said inner panel extending beyond said outer panel so as to present a border along the edge of said inner panel.
- 10 2. A floor panel as claimed in claim 1 wherein said outer panel presents a SEDEMO DECISOR decorative surface.
 - 3. A floor panel as claimed in claim 2 wherein said inner panel presents another decorative surface.
 - A floor panel as claimed in daim 3 wherein said outer panel is comprised 4. 15 of high-pressure laminate. 613 12436
 - A floor panel as claimed in claim 4 wherein said inner panel is comprised 5. of high-pressure laminate.
 - 6. A floor panel as claimed in claim 5 wherein both inner and outer panels include a high wear film. $_{1/2}$ = 10) poulson squarte
 - 20 7. A floor panel for an elevated floor comprising:
 - (a) a rectangular base adapted to be supported at the corners thereof, said base providing a load bearing surface;
 - (b) a rectangular inner panel co-extensive with said rectangular base and adhesively secured thereto;

- . (c) a rectangular outer panel secured to said inner panel, said inner panel extending beyond said outer panel so as to present a border along said peripheral edge of said inner panel.
- 8. A floor panel as claimed in claim 7 wherein said inner panel presents a 5 dark surface, and said outer panel presents a decorative surface.
 - A floor panel as claimed in claim 8 wherein said outer panel presents a outer clear resin film.
 - 10. A floor panel as claimed in claim 9/wherein said inner panel presents a clear resin film between said first and second panels. (d. 3 /e 1) - 17
- 10 11. The combination of a plurality of panels as claimed in claim 7 in abutting, DASEDPAD "DECEST edge to edge contact so as to present an/elevated floor.
 - 12. A floor panel as claimed in claim 10 wherein said rectangular base is stamped from sheet steel. 11 k 43/46
 - 12) except in juy but old , wallion -. A method of producing a floor panel for an elevated floor comprising the 15 steps of:
 - cutting a rectangular duter panel, said outer panel including a top (a) wear surface, and an adhesive surface opposite said top wear surface;
 - applying an adhesive to said adhesive surface; (b)
 - 20 (c) inserting said top surface into a framed jig adapted to receive and retain said outer sufface in a desired position; 6/3/e4J-46
 - cutting a rectangular inner panel, said inner panel extending beyond (d) said outer panel so as to present a border along said peripheral edge of said inner panel relative said outer panel;
 - 25 (e) applying an adhesive to both surfaces of said inner panel;
 - (f) inserting said inner panel into a framed jig adapted to receive and retain said inner panel so as to contact and adhesively secure the

12)

applying an adhesive to a rectangular base;

inserting said base into said framed jig so as to secure said base to said inner panel so as to produce said floor panel;

(i) removing said floor panel from said jig.

Mcscarry procedure

- 14. A method as claimed in claim 13 including means for adjusting the size of said border.
- OSSEDEMO "OSCIOL 10 15. A method as claimed in claim 14 including means for levelling said outer panel.
 - ×16. A method as claimed in claim 15 wherein said levelling means comprises suction means.
 - A method as claimed in claim 16 including means for ejecting said floor 15 panel from said jig.
 - A method as claimed in claim 17 wherein said ejecting means comprises a plurality of rams for ejecting said floor panel.
 - **≠**19. A method as claimed in claim 18 wherein said adhesive comprises a resin S. 6. -1. based adhesive.
 - 20 **20**. A method as claimed in claim13 further including the step of pressing said floor panel after said removal step.